

## Mauser-Noreko AB

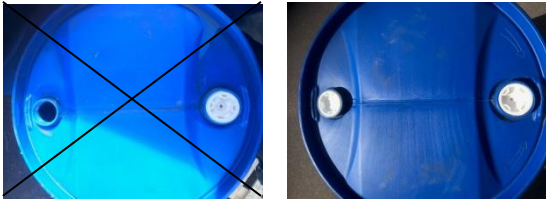
### Manual for stacking 220L Plastic Drums

This manual explains how to stack 8 plastic drums on an EUR-size pallet (80x120cm) or a CP-pallet (115x115 cm/120x120 cm).

This will increase the loading capacity on trucks by more than 100% compared to current practice. It also reduces the number of pallets used by a factor of 4-1, and instead of using 3 plastic straps on 2 drums - only 4 straps are needed on 8 drums.

#### 1. Preparation

- a. Empty drums completely (drip dry):
- b. Put lids on all openings.



#### 2. Stacking 1.



#### 1. Preparations to comply with transportation regulations.

This means that the drum is secured, undamaged, empty and that all openings should be closed with original closures. This is to protect the environment and to not represent any risk for humans.

2. Start by putting 4 drums on a pallet. The photo shows a EUR pallet.

**3. Strapping 1.**



**4. Stacking 2.**



**5. Strapping 2.**



3. Strap the drums as shown.

4. Stack 4 drums on top of the first layer of drums.

5. Strap the top drums in the same way as the bottom drums.

### 6. Strapping 3 and 4.



6. Strap the drums vertically, four at the time, by inserting the strap between the horizontal strap and the drum. Fixate the strap between the horizontal strap and the drum (all four drums) to help you with the strapping. Repeat this on the other four drums.

### 7. End result



7. Thank you and good luck!